



Wet-Flash™

Liquid Applied Flashing System

WR 7350

Window and Door Repair Material

During the course of distribution, delivery, installation and operation of a window, the frame may be damaged at the corners resulting in water and air leaking into the wall system. A typical response includes site visits, intrusive replacement of window, repair or replacement of interior and exterior finishes as well as expensive follow up.

An alternative has been developed to address a large number of these costly repairs.

Wet-Flash WR 7350 and WS 7150 combine to provide an economical, long-term repair that requires less than 5 minutes to perform. Flexible, durable materials that bond to a wide variety of window frame materials under adverse conditions have been carefully formulated to offer outstanding performance and versatility.

Description

Wet-Flash WR-7350 (Window Repair-7350)

A flexible sealant that is used to repair installed windows that leak due to compromised corner miters or other damage. Combined flow and bonding properties allow field repairs that would otherwise require removal and replacement of a leaking window. WR 7350 will cure under the water that exists in window frame needing repair. Used in combination with WS 7150 to provide long-term protection from leaks and structure damage.

WR 7350 and WS 7150 are packaged in convenient 3 ounce cartridges that require no tools. Cracks in frame corners up to 3/8" can be repaired in less than 5 minutes.

Applications

Installed or pre-installed Aluminum and vinyl windows and doors that leak due to damaged frame corners.

Fenestration repairs during adverse or wet conditions.

Wide variety of emergency and long-term repairs.

Substrate may be wet but must be free of foreign matter.

Suitable substrates

Concrete/CMU	Wood/Plywood/Engineered Wood
Masonry	Aluminum/Vinyl
Steel	Extruded PVC, FRP, SMC, RIM

Typical properties

Cured properties

Hardness, Shore A	25
Tensile Strength	200 Psi
Elongation at Break	400%
Peel Strength	30 pli
Shrinkage	None
Staining	passes
Corrosive Properties	Non-Corrosive

Uncured properties

Volatile Organic Content	15 g/Lt	.15 lbs/Gal
--------------------------	---------	-------------

Features and Benefits

- MS polymer technology combines qualities of silicone and urethane
- Water resistant, Flexible membrane
- Contains fungicide to inhibit mold growth
- Service temperature -75°F to 400°F
- Remains flexible
- Long term durable bond to most window and door frame materials
- Custom colors available
- Bonds and cures under submerged conditions
- No odor or solvents

Application Information

All window frames are designed differently and require specific considerations for repair.

Generic repair consists of drilling 3/8" holes 3" from corner at sill and jamb from interior or exterior of window frame into affected channels, injecting WS 7150 as a dam into sill then injecting WR 7350 into the hole drilled into the jamb.

The WR 7350 will flow down the jamb to fill leaking crack at corner. Holes are plugged with trim caps. See application instruction sheet for further details.

Ordering information

Contact Customer Service
Building Envelope Innovations LLC.
503-972-2305

www.wet-flash.com